



500 ACRY-FLAT

Interior Wall Paint

Product Description

A professional quality, interior, heavy bodied acrylic flat paint wall finish for use on properly prepared interior wall, ceiling, trim surfaces such as wallboard, plaster, concrete, masonry, wood and hardboard. Designed to produce a light stipple texture when applied unreduced using standard stippling procedures. Good for commercial and residential use.

Performance Features

- Heavy Bodied Acrylic
- Mildew Resistant
- Self Priming
- Low VOC & Odorless
- Water Clean-up

Product Specifications

Resin Type:	Vinyl Acrylic
Color Range:	White & custom tinted colors
Finish:	Flat, <5 @ 60 ⁰ (MPI Gloss Level 1)
Drying Time: (at 75 ⁰ F and 50% R.H.):	To touch: 2 hours To recoat: 3-4 hours
Practical Coverage:	Approx. 370-410 sq ft/gallon
Recommended Dry Film Thickness:	2.0-2.5 mils per coat
Weight per gallon	11.6 lbs.
Solids by Weight:	52%
Solids by Volume	38%
Shelf Life:	2 years unopened containers
Sizes:	One & five gallon containers
V.O.C.	< 35 Grams per liter
Clean Up:	Water

Product Analysis (by weight)

PIGMENT COMPOSITION		51%
Titanium Dioxide		13%
Silicates:		15%
Calcium Carbonate		23%

VEHICLE COMPOSITION		49%
Vinyl Acrylic Resin:		12%
Water and Additives:		37%

Caution:

WARNING:! If you scrape, sand or remove old paint from any surface, you may release lead dust. **LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.** Wear a NIOSH-approved respirator to control lead exposure. Carefully clean up with a wet mop or HEPA vacuum. Before you start, find out how to protect yourself and your family by contacting the U.S. EPA/Lead Information Hotline at 1-800-424-LEAD (5323) or log on to www.epa.gov/lead

Surface Preparation

General:

All surfaces must be cured, firm, dry and cleaned free of dust, oil, grease, wax, chalk, mildew or any other contamination or condition that would adversely affect the performance of the coating. Sand glossy, dense or glazed surfaces.

System Recommendations

Wallboard and SkimCoat

PRIMER: 95 Pre-Cote
OR: **Self-priming**

Masonry:

PRIMER: 98 Stucco Seal or 9000 Ext-Prime
OR: **Self-priming**

FINISH: 500 Acry-Flat
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Application

Brush, roll or spray. Roller Application recommended for stipple finish. Do not apply when material, air, and/or surface temperature is below 50⁰F. Stir thoroughly before and during use. Maintain a wet edge to avoid lap marks.

Thinning

None required for normal environmental and application conditions. May be thinned up to 5% with water if stipple finish is not desired.

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